

# CERTIFICATE

**TTP-PW02-1-0092-0057.20.02**

**THE CERTIFICATION BODY  
TÜV THÜRINGEN POLSKA Sp. z o.o.**

certifies that company

**POLIMEX ENERGETYKA SP. Z O.O.**

**Aleja Jana Pawła II 12, 00-124 Warszawa, Poland**

**Manufacturing facility: Aleja Wojska Polskiego 21, 07-401 Ostrołęka, Poland**



has implemented and applies the requirements of the standard

**PN-EN ISO 3834-2:2021-09  
EN ISO 3834-2:2021**

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

The scope of certification is presented in the Annex to this certificate.

**Date of first certification:** 28.05.2020  
**Place and date of issue:** Katowice, 14.07.2023  
**Certification expiration date:** 27.05.2024  
**Date of next surveillance audit:** until 27.05.2024, under pain of the certificate validity loss.

**TÜV THÜRINGEN POLSKA Sp. z o.o.**  
ul. Żeliwna 38  
40-599 Katowice



The validity of the certificate can  
be checked by scanning the QR  
code or at the following address:

[www.tuv-thuringen.pl](http://www.tuv-thuringen.pl)

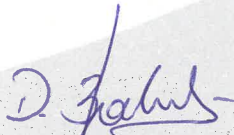


  
**Dominik Bartecki**  
Director of the Certification Centre

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|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Certificate holder                                         | POLIMEX ENERGETYKA SP. Z O. O.<br>Aleja Jana Pawła II 12, 00-124 Warszawa, Poland                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| Welding location (production)                              | POLIMEX ENERGETYKA SP. Z O. O.<br>Aleja Wojska Polskiego 21, 07-401 Ostrołęka, Poland                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| Scope of application and products                          | Repair, manufacture, fastening and modernisation of pressure equipment, power systems and industrial equipment.                                                                                                                                                                                                                                                                                                                                                                                                          |
| The welding methods used (according to EN ISO 4063)        | 111 - Manual metal arc welding (metal arc welding with covered electrode)<br>131 - MIG welding with solid wire electrode<br>135 - MAG welding with solid wire electrode<br>136 - MAG welding with flux cored electrode<br>141 - TIG welding with solid filler material (wire/rod)<br>141/111 - TIG welding with solid filler material (wire/rod) / Manual metal arc welding (metal arc welding with covered electrode).<br>143 - TIG welding with tubular cored filler material (wire/rod)<br>311 - Oxyacetylene welding |
| The base materials used (groups according to ISO/TR 15608) | 1, 2, 3, 4, 5, 6, 7, 8, 10, 43, 45, 46.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Characteristics of products                                | Length up to 20,0 m<br>Material thickness up to 120,0 mm<br>Pipe diameters above 6,75 mm<br>Range of wall thicknesses from 1,0 to 120,0 mm                                                                                                                                                                                                                                                                                                                                                                               |
| Welding supervisor                                         | Mateusz Walkiewicz, IWE/IWI-C/EWI-C<br>Deputy: Andrzej Pilarski, EWE,<br>Marcin Wojciechowski, IWE/EWE                                                                                                                                                                                                                                                                                                                                                                                                                   |
| Supervision of non-destructive testing                     | Piotr Kosecki, VT2, PT2, RT2 ORS2<br>Deputy: Marcin Lewandowski, VT2, PT2, RT2 ORS2                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Remarks:                                                   | This certification was granted in accordance with the certification program PW 02 01.03.2019.                                                                                                                                                                                                                                                                                                                                                                                                                            |



Katowice 14.07.2023

  
Dominik Bartecki  
Director of the Certification Centre