

CERTIFICATE OF CONFORMITY OF FACTORY PRODUCTION CONTROL

2827-CPR-PW01-1-0092-0179.22.01

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product

Construction product(s):

**STRUCTURAL STEEL COMPONENTS
WELDED and BOLTED, execution class up to EXC 4**

CE-marking method:

ZA 3.2, ZA 3.3, ZA 3.4, ZA 3.5 acc. to EN 1090-1:2009+A1:2011, Annex ZA
the characteristics declared on the basis of the manufacturer's declaration:
Initial Type Testing (ITT) and Initial Type Calculation (ITC)

placed on the market under the name or trade mark of:

Manufacturer:

**Polimex Energetyka Sp. z o.o.
Al. Jana Pawła II 12, 00-124 Warszawa, Poland**

and produced in manufacturing plant(s):

Polimex Energetyka Sp. z o.o.
Al. Wojska Polskiego 21, 07-401 Ostrołęka, Poland

Confirmation:

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

Period of validity:

This certificate was first issued on 23.08.2022 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Place, issue date

Katowice, 14.07.2023

Next surveillance date:

until 28.07.2024, under pain of the certificate validity loss.

TÜV THÜRINGEN POLSKA Sp. z o.o.
ul. Żeliwna 38, 40-599 Katowice
NOTIFIED BODY No 2827



The validity of the certificate can be checked by scanning the QR code or at the following address:

www.tuv-thuringen.pl



Dominik Bartecki
Director of the Certification Centre

WELDING CERTIFICATE

TTP-PW01-1-0092-0179.22.01

in compliance with EN 1090-1:2009+A1:2011 Tab. B.1

issued for:

Manufacturer: Polimex Energetyka Sp. z o.o.
Al. Jana Pawła II 12, 00-124 Warszawa, Poland

Manufacturing facility(ies): Polimex Energetyka Sp. z o.o.
Al. Wojska Polskiego 21, 07-401 Ostrołęka, Poland

Technical specification and execution class: Manufacture structural elements and structural kits in Execution Classes up to EXC 4 according to the requirements of EN 1090-2:2018

Welding Process(es): 111 – Manual metal arc welding (metal arc welding with covered electrode).
(Reference no. Acc. to EN ISO 4063) 135 – MAG welding with solid wire electrode
136 – MAG welding with flux cored electrode.
141 – TIG welding with solid filler material (wire/rod).
141/111 – TIG welding with solid filler material (wire/rod) / Manual metal arc welding (metal arc welding with covered electrode).
311 – Oxyacetylene welding

Parent Material(s): Material-Group 1.1, 1.2, 1.3, 1.4, 2, 3, 8.1, 8.2, 10 Acc. to ISO/TR 15608;
(Acc. to ISO/TR 15608)

Responsible welding coordinator: Mateusz Walkiewicz, IWE/IWI-C/EWI-C
(first name, surname, qualification)

Deputy: Andrzej Pilarski, EWE
(first name, surname, qualification) Marcin Wojciechowski, IWE/EWE

Entitlements to weld: In the scope of manufacturing of the products listed above, the Manufacturer has implemented and applies the requirements of the EN ISO 3834-2 standard.

Other processes used in accordance with the above specification:

Design - performing of calculation, mechanical cutting, cold forming, hot forming, flame straightening, drilling or reaming holes, mechanical fastening (bolting), heat treatment of welded joints, assembly the structure on construction site.

Begin of validity: Katowice 14.07.2023
(place and issue date)

Period of validity: This welding certificate will remain valid under condition there is no change occurs as described in point B.4.1 of EN 1090-1:2009+A1:2011 and that the Factory Production Control certificate covering the above scope has not been suspended or withdrawn by the Notified Body.

Remarks: ---




Dominik Bartecki
Director of the Certification Centre