



**TÜV SÜD POLSKA Sp. z o.o.**  
 ul. Podwale 17  
 00-252 WARSZAWA  
**NOTIFIED BODY No. 2527**



## CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

**No. 2527-CPR-1A.084.05**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### STEEL STRUCTURAL COMPONENTS

welded and screwed execution class up to EXC4  
 conformity declaration method: 1, 2, 3a, 3b according to EN 1090-1:2009 + A1: 2011  
 declared performance characteristics proved by the manufacture on the basis of:  
 initial type testing (ITT) and initial type calculation (ITC)

placed on the market under the name or trade mark of:

**Polimex Energetyka Sp. z o.o.**  
 Al. Jana Pawła II 12, 00-124 Warszawa, Poland

and produced in the manufacturing plant(s):

**Polimex Energetyka Sp. z o.o.**  
 Oddział Kozenice, Świerże Górne, 26-900 Kozenice, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (-s):

**EN 1090-1:2009+A1:2011**

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **04.12.2014**, revised on **26.11.2019** and will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Next surveillance audit until **13.09.2022** under the pain of expiry of the certificate.

Warsaw, date 26<sup>th</sup> of November 2019



  
 Artur Labus  
 Director of Certification Centre

The validity of the certificate can be verified through the QR-code or under:  
[http://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](http://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)



Polska

# WELDING CERTIFICATE

Issue No. 2 of 26<sup>th</sup> of November 2019

for:

**Polimex Energetyka Sp. z o.o.**

Al. Jana Pawła II 12, 00-124 Warszawa, Poland

**1. Scope of the certificate:**

Manufacturing of steel structural components, kits according to requirements of EN 1090-2:2018.

**2. Type of products:**

Steel structural components in execution classes EXC1, EXC2, EXC3, EXC4.

**3. Powers for welding:**

- **The quality requirements for fusion welding of metallic materials of EN ISO 3834-2:2005 in the scope of manufacturing of products listed in point 2 are fulfilled.**

- **Parent metal groups** (according to ISO/TR 15608):

1.1, 1.2, 1.3, 1.4, 2, 3, 8.1, 8.2, 10, 11.

- **Welding processes and allied processes** (according to EN ISO 4063):

- 111 Manual metal arc welding
- 121 Submerged arc welding with solid wire electrode
- 131 MIG welding with solid wire electrode
- 135 MAG welding with solid wire electrode
- 136 MAG welding with flux cored electrode
- 138 MAG welding with metal cored electrode
- 141 TIG welding with solid filler material (wire / rod)
- 142 Autogenous TIG welding
- 143 TIG welding with tubular cored filler material
- 73 Electrode gas welding
- 783 Drawn arc stud welding with ceramic ferrule or shielding gas

- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
PILARSKI Andrzej	Welding Supervisor	EWE
GAŁKA Witold	Deputy of Welding Supervisor	EWE
LESISZ Oskar	Deputy of Welding Supervisor	IWE

**4. Other applied processes:**

Design – performing of calculation, mechanical fastening, assembly on-site, surface protection, thermic cutting.

This welding certificate will remain valid as long as no cases occur listed in point B.4.1 of EN 1090-1:2009+A1:2011 and unless the certificate of conformity of the Factory Production Control is not suspended or withdrawn by the notified body.

Remarks: - - -

Warsaw, 26.11.2019



Artur Labus  
Director of Certification Centre

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